



Thank you for the purchase of your Railfan Models Tube Diaphragm Upgrade Kit. Follow the steps below to install your new diaphragms on your Walthers passenger car.

- Remove the roof of the passenger car following Walthers' instructions.
- Clip the 4 small tabs on the back of the factory diaphragms.
- Remove the diaphragms from the ends of the car.
- Reinstall the roof.
- Using medium or thick CA glue, place a small bead on the back of the Tube Diaphragm and place into the empty rectangular cavity.
- Hold the diaphragm in place until the glue cures.

The car end has been removed for clarity in the pictures below. You do not have to remove the ends to remove the factory diaphragm or install the new tube diaphragms.

